

Work Order ID 85549

Monday, June 11, 2012 10:06:33 AM

85549

ASOP Page 1

Item ID: D407-797-111

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Basket Mounting Installation

Stop ***NS2***

Start Date: 6/8/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/27/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/12 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-797-1	B								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD407-797-111 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

JB 5/12/06/14

for MLJ 12-6-12

1 12/06/12 JB

5/12/06/14

(X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 85549

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Item Name: Basket Mounting Installation

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Start Date: 6/8/2012 Start Qty: 1.00

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Required Date: 6/27/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D407-797-111								
	Location: _____								
	PPP rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature and date: 6/11/12

Handwritten date: 12/6/15

Handwritten initials and date: ME 12-06-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85549

Parent Item: D407-797-111

Parent Item Name: Basket Mounting Installation

Start Date: 6/8/2012













Required Date: 6/27/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.02.09 new issue DD verf:JLM
DD verf:EC

IPP Rev:B 11.09.12 @ chg 002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D4271-011 Fwd Beam Assembly		Manufactured	No			110	Each	0.0000		1	85500		
 D4271-013 Fwd Beam Assembly		Manufactured	No			110	Each	1.0000		1	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST168		1							
				82636		1			82636				
 D4292-1 Fitting		Manufactured	No			110	Each	2.0000		2	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST470		2							
				83961		2			83961				
 D4294-1 Fitting		Manufactured	No			110	Each	3.0000		2	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST470		3							
				82624		3			82624				
 D4314-1 Shim		Manufactured	No			110	Each	26.0000		4	JB		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST106		20							
				77094		20							
				ST107		6							
				84334		6			84334				
 D4314-3 Shim		Manufactured	No			110	Each	19.0000		4	JB - 12/06/12		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST107		19							
				84335		19			84335				

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85549

Parent Item: D407-797-111

Parent Item Name: Basket Mounting Installation

Start Date: 6/8/2012

Required Date: 6/27/2012

Start Qty: 1.00

Required Qty: 1.00

AN6-17A
BOLT Purchased No

110 Each 22.0000

2 116917 JB

Location

Loc Qty

Loc Code

ST341

22

116917

22

AN6-20A
Bolt Purchased No

110 Each 51.0000

2 116917 JB

Location

Loc Qty

Loc Code

ST341

50

118706

50

ST342

1

114941

1

118706

0

NAST149D0663J
Washer Purchased No

110 Each 1,034.0000

8 114941 118706 JB

Location

Loc Qty

Loc Code

ST298

1034

121243

34

121444

500

121708

500

MS21042L6
Nut Purchased No

110 Each 624.0000

4 121444 JB 12/06/12

Location

Loc Qty

Loc Code

ST300

624

117677

25

118384

3

118927

48

119075

348

120308

200

119075

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 85549

Parent Item: D407-797-111

Parent Item Name: Basket Mounting Installation

Start Date: 6/8/2012

Required Date: 6/27/2012

Start Qty: 1.00

Required Qty: 1.00

MS27151-19

Nut

Purchased

No

110

Each

40.0000

4

Location

Loc Qty

Loc Code

ST293

40

121339

40

MS24694-10

Screw

Purchased

No

110

Each

100.0000

4

Location

Loc Qty

Loc Code

ST289A

100

121166

100

121339

115622

12/06/12

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W/O:		WORK ORDER CHANGES					
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5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Qty -111	Part Number	Description
X					D407-797-011	QUICK RELEASE HELI-UTILITY-BASKET
	X				D407-797-012	QUICK RELEASE HELI-UTILITY-BASKET
		X			D407-797-013	QUICK RELEASE HELI-UTILITY-BASKET
			X		D407-797-014	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D407-797-111	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4294-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW